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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/607,542	06/27/2003	Akihisa Shimomura	0756-7171	6138
31780	7590	03/12/2007	EXAMINER	
ERIC ROBINSON			ISAAC, STANETTA D	
PMB 955			ART UNIT	
21010 SOUTHBANK ST.			PAPER NUMBER	
POTOMAC FALLS, VA 20165			2812	
SHORTENED STATUTORY PERIOD OF RESPONSE		MAIL DATE	DELIVERY MODE	
3 MONTHS		03/12/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

**Office Action Summary**

Application No.

10/607,542

Applicant(s)

SHIMOMURA ET AL.

Examiner

Stanetta D. Isaac

Art Unit

2812

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

**Period for Reply**

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

**Status**

- 1) ☒ Responsive to communication(s) filed on 12 February 2007.
- 2a) ☐ This action is **FINAL**. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

**Disposition of Claims**

- 4) ☒ Claim(s) 1-43 is/are pending in the application.
- 4a) Of the above claim(s) 2,4,6,8,10,12,25 and 27 is/are withdrawn from consideration.
- 5) ☐ Claim(s) \_\_\_\_\_ is/are allowed.
- 6) ☒ Claim(s) 1,3,5,7,9,11,13-24,26 and 28-43 is/are rejected.
- 7) ☐ Claim(s) \_\_\_\_\_ is/are objected to.
- 8) ☐ Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

**Application Papers**

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☒ The drawing(s) filed on 27 June 2003 is/are: a) ☒ accepted or b) ☐ objected to by the Examiner.  
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

**Priority under 35 U.S.C. § 119**

- 12) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☒ All b) ☐ Some \* c) ☐ None of:
- 1) ☒ Certified copies of the priority documents have been received.
  - 2) ☐ Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.
  - 3) ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
- \* See the attached detailed Office action for a list of the certified copies not received.

**Attachment(s)**

- |  |   |
|--|---|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892)   | 4) <input type="checkbox"/> Interview Summary (PTO-413)<br>Paper No(s)/Mail Date. _____ |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)                       | 5) <input type="checkbox"/> Notice of Informal Patent Application                       |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08)<br>Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____  |

### **DETAILED ACTION**

This Office Action is in response to the amendment filed on 2/12/07. Currently, claims 1-43 are pending. Claims 2, 4, 6, 8, 10, 12, 25 and 27 have been withdrawn.

#### ***Continued Examination Under 37 CFR 1.114***

A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 2/12/07 has been entered.

#### ***Claim Rejections - 35 USC § 102***

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1, 3, 5, 7, 9, 11, 13, 14, 15-24, 26 and 28-43 are rejected under 35 U.S.C. 102(b) as being anticipated by Yamazaki et al., US Patent 6165,876.

Yamazaki discloses the semiconductor method as claimed. See figures 1A-12C, and corresponding text, where Yamazaki teaches, pertaining to claims 1 and 3, a method of manufacturing a semiconductor device, comprising: forming a crystalline semiconductor layer by heating an amorphous semiconductor layer 103 over a substrate 101 that has an insulating

Art Unit: 2812

surface 102 (after adding a metal element for accelerating crystallization thereto, pertaining to claim 3) (figure 1A; col. 13, lines 44-52); introducing an impurity of one conductivity type into the crystalline semiconductor layer (figure 1A; col. 13, lines 56-59); irradiating the crystalline semiconductor layer with laser light to redistribute the impurity, after the introducing (figure 1B; col. 13, lines 60-65); removing a surface portion of the crystalline semiconductor layer after the irradiation (figure 1C; col. 13, lines 66-67); and forming a channel portion of an insulated gate field effect transistor from a remaining portion of the crystalline semiconductor layer, wherein the remaining portion comprises the impurity, and wherein the remaining portion at least overlaps the surface portion before removing (figure 1F; col. 14, lines 16-26, *Note*: the Examiner takes the position that Yamazaki teaches that the crystallized semiconductor layer is initially implanted with the impurity and irradiated redistributing the impurity. Therefore, the remaining portion is at least partly overlapping the surface portion, prior to the etching of the side portions semiconductor islands (implied removing a surface portion)).

Pertaining to claims 5 and 7, Yamazaki teaches, wherein a source of the laser light is one selected from a continuous wave YAG, laser, YVO<sub>4</sub> laser, YLF laser, and YAlO<sub>3</sub> laser (col. 13, lines 62-64).

Pertaining to claims 9 and 11, Yamazaki teaches, wherein 40 nm or more of the thickness of the surface portion is removed (figure 1C; col. 13, lines 66-67).

Pertaining to claims 24 and 26, Yamazaki teaches, wherein a concentration of the impurity element in the crystalline semiconductor layer is  $1 \times 10^{15}$  to  $5 \times 10^{18}/\text{cm}^3$  and in the range of the concentration being  $\pm 10\%$  for an average (col. 13, lines 56-59).

Art Unit: 2812

Pertaining to claims 38 and 39, Yamazaki teaches, wherein the impurity element comprises boron (col.13, lines 56-59).

Pertaining to claims 13 and 19, Yamazaki teaches, a method of manufacturing a semiconductor device, comprising: forming an amorphous semiconductor layer having a thickness of 60 nm or more (figure 1A; col. 13, lines 39-43); crystallizing the amorphous semiconductor layer to obtain a crystalline semiconductor layer (figure 1A; col. 13, lines 49-52); introducing an impurity element into the crystalline semiconductor layer by acceleration voltage 30kV or less (figure 1A; col. 13, lines 56-59); irradiating the crystalline semiconductor layer with laser light after introducing the impurity element whereby the impurity element redistributed (figure 1B; col. 13, lines 60-65); and removing an entire surface portion of the crystalline semiconductor layer, after the irradiating (figure 1C; col. 13, lines 66-67), wherein the crystalline semiconductor layer after the removing comprises the impurity element (figure 1C; col. 13, lines 66-67).

Pertaining to claim 14, Yamazaki teaches, wherein a method for crystallizing the amorphous semiconductor layer is selected from one of furnace annealing, radiant heat method, gas heat method and rapid thermal annealing (col. 13, lines 49-52).

Pertaining to claims 15 and 20, Yamazaki teaches, wherein a source of the laser light is one selected from a continuous wave YAG, laser, YVO<sub>4</sub> laser, YLF laser, and YAlO<sub>3</sub> laser (col. 13, lines 62-65).

Pertaining to claims 16 and 21, Yamazaki teaches, wherein a thickness of the surface portion of the crystalline semiconductor layer removed is 10 nm to 50 nm (figure 1C; col. 13, lines 66-67).

Art Unit: 2812

Pertaining to claims 17 and 22, Yamazaki teaches, further comprising: patterning the crystalline semiconductor layer to form an island shape (figure 1C).

Pertaining to claims 18 and 23, Yamazaki teaches, wherein a concentration of the impurity element in the crystalline semiconductor layer is  $1 \times 10^{15}$  to  $5 \times 10^{18}/\text{cm}^3$  and in the range of the concentration being  $\pm 10\%$  for an average (col. 13, lines 56-59).

Pertaining to claims 40 and 41, Yamazaki teaches, wherein the impurity element comprises boron (col. 13, lines 56-59).

Pertaining to claims 28 and 29, Yamazaki teaches, a method of manufacturing a semiconductor device, comprising: forming an amorphous semiconductor layer over a substrate that has an insulating surface (figure 1A; col. 13, lines 44-52); crystallizing the amorphous semiconductor layer by heat to obtain a crystalline semiconductor layer (figure 1A; col. 13, lines 49-52); introducing an impurity element into the amorphous semiconductor layer by accelerating the impurity element with the acceleration voltage 30kV or less (figure 1A; col. 13, lines 56-59); irradiating the crystalline semiconductor layer with laser light after introducing the impurity element whereby the impurity element is redistributed (figure 2B; col. 15, lines 1-9); removing an entire surface portion of the crystalline semiconductor layer after the removing comprises the impurity element (figure 1C; col. 13, lines 66-67).

Pertaining to claims 30 and 34, Yamazaki teaches, wherein a source of the laser light is one selected from a continuous wave YAG, laser, YVO<sub>4</sub> laser, YLF laser, and YAlO<sub>3</sub> laser (col. 13, lines 62-65).

Art Unit: 2812

Pertaining to claims 31 and 35, Yamazaki teaches, wherein a thickness of the surface portion of the crystalline semiconductor layer removed is 10 nm to 50 nm (figure 1C; col. 13, lines 66-67).

Pertaining to claims 32 and 36, Yamazaki teaches, further comprising: patterning the crystalline semiconductor layer to form an island shape (figure 1C).

Pertaining to claims 33 and 37, Yamazaki teaches, wherein a concentration of the impurity element in the crystalline semiconductor layer is  $1 \times 10^{15}$  to  $5 \times 10^{18}/\text{cm}^3$  and in the range of the concentration being  $\pm 10\%$  for an average (col. 13, lines 56-59).

Pertaining to claims 42 and 43, Yamazaki teaches, wherein the impurity element comprises boron (col. 13, lines 56-59).

### ***Response to Arguments***

Applicant's arguments filed 2/12/07 have been fully considered but they are not persuasive. In the Remarks on pages 13-15:

Applicant raises the clear issue as to whether Yamazaki teaches, explicitly or inherently, wherein the remaining portion at least partly overlaps the surface portion before removing.

The Examiner takes the position that in the claims broadest interpretation, Yamazaki teaches, wherein the remaining portion at least partly overlaps the surface portion before removing. Yamazaki teaches, in figure 1A that boron ions are implanted into the crystallized semiconductor layer (see col. 13, lines 50-59). In addition, Yamazaki teaches, that after the impurity type is implanted into the crystallized semiconductor film, the film is irradiated to activate the impurity within the crystallized semiconductor film (col. 13, lines 60-65).

Art Unit: 2812

Therefore, the remaining portion does overlap the surface portions before the side surface portions are removed (implied surface portion) to form the semiconductor islands.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Stanetta D. Isaac whose telephone number is 571-272-1671. The examiner can normally be reached on Monday-Friday 9:30am -6:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael Lebentritt can be reached on 571-272-1873. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Stanetta Isaac  
Patent Examiner  
March 4, 2007

  
MICHAEL LEBENTRITT  
SUPERVISORY PATENT EXAMINER